



Testimonial:

"We went from having a hard time meeting our weekly goals, even with working overtime, to eliminating overtime altogether and not only meeting our goals but also generating extra capacity that we did not have in the past."

Darren Kidd, Warehouse Manager
Outdoor Venture Corporation

Company Profile:

Outdoor Venture Corporation is a 40 year old company with four manufacturing locations and 230 employees. The main focus is on military contracting with a concentration on soft and hard wall shelters.

Situation:

This plant currently runs five different production lines and is also where 98% of all warehousing, packaging, and shipments takes place. The line setups have many of the five production lines flowing into each other, resulting in extra handling, poor inventory control, and lost time.

Solution:

An Innovation Engineering Blue Card was submitted by the supervisors and manager at the Academy Plant to re-align all production lines. This was worked through the Innovation Engineering process and drawings were done, measurements were taken, and final approval was given. We then strategically began to re-align the production floor as contracts would end and new lines would start.



Direct Results:



25% Increase in production



Eliminated Overtime



Productivity increased



Efficiency was significantly better



Best physical inventory for plant